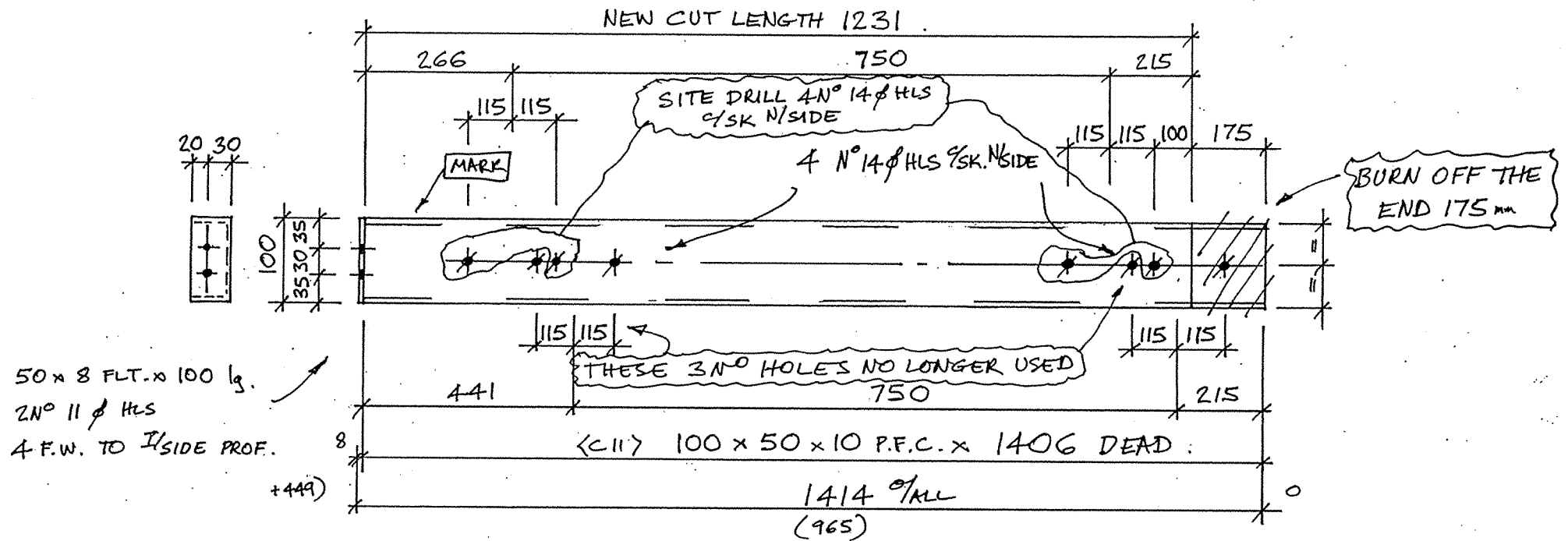


ALL SHS, RHS & CHS SECTIONS ARE GRADE
S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE
MUST BE DONE USING LOW HYDROGEN WELDING RODS
(SUITABLY DRIED IN AN OVEN) OR SIMILAR



ONE N° REQ'D. THUS.

MKD 66/1

THIS WORK CARRIED
OUT IN WORKS

LEONARD COOPER LIMITED

STRUCTURAL ENGINEERS
REGISTERED OFFICE
BALM ROAD, HUNSLET
LEEDS LS10 2JR
TEL: 0113 2705441
FAX: 0113 2760659
REGISTERED No.
167872 LONDON
sales@leonardcooperltd.co.uk
www.leonardcooperltd.co.uk

REVISION A.

REVISION B.

REVISION C.

REVISION D

REVISION E.

ZONE 7

FABRICATION TOLERANCES
TO BS5950 PART 2 (U.N.O.)
(SHOWN ON L.C. PROCEDURE
MFS-23)

SHOP BOLTS			4.6
FINISH			8.8
NO	TYPE	DIAL	TH
OFF			

SHOP NOTES: (U.N.O.)
ALL WELDS 6mm CONT. FILLET WELDS
ALL STEEL TO BSEN 10025 GRADE S275JR
PAINT SHOT BLAST TO SA 2.5. 1 COAT
C400 V3 TO 80 MIC D.F.T.

IDENTIFICATION MARKS MUST BE PLACED ON
1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR
2) COLDEN WERE INDICATED THUS: MARK

CONTRACT: QUARMBY CONSTRUCTION
WAKEFIELD WATERFRONT. BLDG 20

TITLE: SOFFIT P.F.C.

RELEASED FOR
FABRICATION/ERECTION
SCALE:

DRAWN BY: JMB
CHK'D BY: JSM
SIGNED: DATE:
DRG No: 07/18/SW22

